# PSI-X3P15000-TPM EN PSI-X3P20000-TPM EN PSI-X3P30000-TPM EN

## THREE-PHASE ON GRID INVERTER

User Manual



It is specified that the technical data, information and representations reported in this document maintain a purely indicative value. Peimar reserves the right to modify the data, drawings and information contained in this document at any time and without notice.



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## Introduction

This user manual defines detailed instructions and procedures for the installation, operation, maintenance and troubleshooting of the following grid connected Peimar inverters:

PSI-X3P15000-TPM	PSI-X3P20000-TPM	PSI-X3P30000-TPM
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Please always keep this manual available in case you need it.

## 1. Security measures

#### 1.1. Security tips

The inverter is a device directly connected to a HIGH VOLTAGE electric generator; The installation, maintenance and repair of the inverter can only be carried out by qualified personnel, who have carefully read and fully understood all the safety regulations contained in this manual.

Keep the user manual properly.

#### 1.2. Legend of safety symbols



#### DANGER

Indicates a hazardous situation which, if not avoided, will result in death or serious injury.



#### WARNING

Indicates a hazardous situation which, if not avoided, could result in death, serious injury, or moderate injury.



#### ATTENTION

Indicates a hazardous condition which, if not avoided, could result in minor or moderate injury.



#### NOTICE

Indicates a situation that could lead to potential damage if not avoided.

#### 1.3. Safety instructions



#### DANGER

- 1. The user must comply with the applicable electrical codes, national and local regulations during the installation, operation and maintenance of the inverter, to avoid incurring personal injury or death, and damage to the inverter.
- 2. Do not touch the parts of the inverter while the device is running; There is danger to death from electric shock and high voltage.
- To prevent the risk of an electric shock during installation and maintenance, please make sure that all AC and DC terminals are disconnected from the inverter, and never touch the positive and negative pole of the PV connection device simultaneously.
- 4. Make sure that the existing wiring is in good condition and that the cables are not undersized. The wiring must be carried out in a way so that the length of the cables is as short as possible.
- 5. Do not touch the surface of the inverter while the coating is wet; could cause electric shock.
- Do not touch the inverter surface while the coating is wet; could cause an electric shock.
- 7. Before touching the coating, the inverter must be disconnected from the grid and from the photovoltaic generator; it is necessary to wait at least five minutes to allow the energy storage capacitors to fully discharge after being disconnected from the energy source. Its needed to measure the voltage between the positive and negative poles of the PV connecting device to ensure that the device is discharged before carrying out any work on the inverter.
- 8. The island effect is a particular phenomenon where the photovoltaic system continues to feed energy into the grid even when there is a grid loss in the electricity system; this is a dangerous phenomenon for maintenance personnel and the public. The inverters of this series are equipped with an integrated protection to avoid the islanding effect.
- 9. The inverters of this series are equipped with a certified internal residual current device to protect against possible electric shock and fire hazards in the event of a malfunction of the PV array, cables or inverter. If the local regulations require an external differential switch, install a magneto-thermal differential switch

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downstream of the AC side output, with a differential of at least type A (a type A or F differential is recommended) and a tripping threshold Idn=0.3A differential switch.



#### WARNING

- 1 The installation, maintenance, recycling and disposal of the inverters must be carried out only by qualified personnel, in compliance with the national and local laws and regulations in force with the use of suitable equipment. Prevent the inverter from being used by children or unqualified personnel.
- 2 Any unauthorized action, including the modification of any type of product functionality, may result in damage to the components and a lethal danger to the operator, or to third parties. Do not disassemble the inverter parts not mentioned in the installation guide. In an event of improper modifications Peimar is not responsible for any damage and abstains from any liability relating to the guarantee of the mentioned product.
- 3 The Peimar inverter must only be used in combination with photovoltaic panels only, in compliance with current regulations; do not connect other energy sources to the Peimar inverter.
- 4 Use only the recommended accessories, otherwise there is a risk of fire, electric shock, or injury.
- 5 Make sure that the photovoltaic generator and the inverter are correctly connected to the earth system; Improper grounding can cause personal injury, death, or equipment malfunction and increase electromagnetic emissions. Make sure that the ground conductor is adequately sized as required by the safety standards. Do not connect the earth terminals of the unit in series in case of multiple installation.
- 6 Staying within 20cm of the inverter for a long time may cause harm to health due to radiation.
- 7 Keep away from flammable and explosive materials to avoid fire.

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- The photovoltaic inverter can reach high temperatures during operation. Please do not touch the heat sink or side surface during operation or immediately after turning off the power to avoid the risk of burns.
- 2. To prevent damage and personal injury, hold the inverter firmly when moving it, as it is a heavy piece of equipment.



#### NOTICE

- The photovoltaic inverter is designed to feed alternating current energy directly into the public electricity grid; do not connect the AC output of the inverter to any device that is not connected to the electricity grid.
- 2. There may be damage to the photovoltaic system both due to direct lightning strikes and due to overvoltages due to nearby discharges. Induced surges are the most likely cause of damage especially in rural areas where electricity is usually supplied by long power lines. Induced surges are the most likely cause of damage especially in rural areas where electricity is usually supplied by long power lines. Induced surges are the most likely cause of damage especially in rural areas where electricity is usually supplied by long power lines. Overvoltage can be induced both on DC cables and on AC cables leading into the building. The project planner, on the basis of the lightning risk and what is required by current legislation, will evaluate the need to install any additional external surge arresters with respect to the type II SPDs already supplied with the inverter, for the protection of the photovoltaic side and AC side.

## 1.4. Key of symbols on the label



#### DANGEROUS ELECTRIC VOLTAGE

This device is directly connected to the public electricity grid, therefore any work on the inverter must be carried out by qualified personnel.



#### DANGER TO LIFE due to high voltage

There may be residual voltage in the inverter due to the high capacity of the condenser. Wait 5 MINUTES after disconnecting the appliance before touching the coating or carrying out maintenance on the system.



#### WARNING, DANGER!

The appliance is directly connected to electric generators and to the public electricity grid.



#### DANGER HOT PARTS

The elements inside the inverter reach high temperatures during operation. Do not touch the metal case when the inverter is active (risk of burns).



#### This device MUST NOT be disposed as a municipal waste.

Please refer to the "Disposal" chapter of this manual for proper management of the disposal of the inverter.



#### WITHOUT TRANSFORMER

This inverter does not have an isolation transformer.



The connection point of the protective conductor for earthing is indicated on the inverter.

## CE CE MARK

Devices with the CE mark meet the essential requirements of the Low Voltage Directive and the Electromagnetic Compatibility Directive.

#### RoHS RoHS

This device complies with the directive ROHS (Restriction of Hazardous Substances)

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#### INSTRUCTIONS

Refer to the present manual for inverter installation, operation, maintenance, and troubleshooting instructions.

## 2. Product information

## 2.1. Field of application

The inverters in this manual are three-phase grid inverters, which receive electricity generated in direct current (DC) by photovoltaic panels and convert it into alternating current (AC), in accordance with the requirements of the public grid.

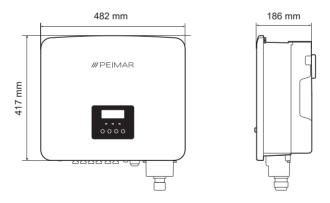
#### 2.2. Product model specifications

#### PSI-X3PXXXX-TPM

- · PSI-X3P indicates the series name of the inverter.
- XXXX indicates the nominal power in W of the inverter.
- TPM indicates that it is a three-phase inverter with multiple MPPT without a transformer.

### 2.3. Dimensions of the products

All PSI-X3P-TPM series inverters in this manual have the same dimensions, shown in the following figure:



## 2.4. Packing list

Specifiche	Quantità	
Inverter	1	
Support bracket already screwed to the inverter	1	
Positive DC connectors	4/6 (1)	
Negative DC connectors	4/6 (1)	
Negative DC pin connectors	4/6 (1)	
Connettori pin CC negativi	4/6 (1)	
Dowels for screws	3	
Washers for screws	3	
Expansion screws	3	
Ring terminal for grounding	1	
RJ45 plug	1	
Terminal block	1	
Terminal sleeve	1	
AC Terminals	5	
TCEI M5 bolt for fixing the support bracket	1	
Waterproof cover for AC line	1	
Installation manual	1	
PSI-X-H-ETH-3.0 Ethernet Module	1	
MC4 connector assembly-disassembly tool	1	

<sup>(1)</sup> For the PSI-X3P30000-TPM model, which differs in some cases.



#### Content control

Please refer to the list of accessory components contained in the package and check that they are all present before proceeding with the installation; if there are any missing components, contact your dealer as soon as possible. Keep the original packaging in case you need to return the product for repairs or replacement.

## 3. Installation hypothesis

#### 3.1. Packing check

Although Peimar inverters have passed rigorous checks and are tested before they leave the factory, it is not excluded that they may suffer damage during transport. Please check that the packaging has not shown any obvious signs of damage; in the event that such evidence occurs, please do not open the box and contact your dealer as soon as possible.

#### 3.2. Place of installation

This device is compatible with environmental pollution degree II for outdoor environment. The inverter has an IP66 degree of protection, so it can also be installed outdoors, but with the appropriate precautions: an inappropriate or non-compliant installation environment can compromise the life of the inverter.

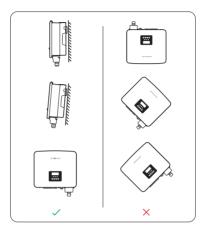
- Do not expose the inverter to direct sunlight as this may cause power derating due to overheating
- It is not recommended to install the inverter with direct exposure to rain, excessive humidity or other bad weather
- The installation site must be well ventilated.
- The installation site must be away from corrosive, flammable or explosive substances.
- The place of installation must be far from antennas or electrical devices for the transmission and/or reception of electromagnetic waves.
- The installation site must be at an altitude of less than 4000 m
- The ambient temperature should be between -30 °C and +60 °C.

#### 3.3. Methods of installation and placement

Make sure that the inverter installation wall has sufficient strength to support the weight.

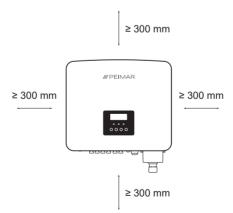
Do not place the inverter with the input/output terminals in contact with other surfaces, as these are not designed to support the weight of the inverter. Always place the inverter horizontally during the installation phases.

 Please install the device as shown in the figure below. Vertical installation is recommended, or with a maximum inclination of ±5°. Never install the inverter tilted sideways, horizontally or upside down.



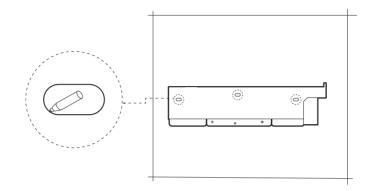
2. Install the inverter at eye level to facilitate viewing of the display and the possible maintenance activities.

3. Carry out the installation of the inverter providing for the possibility of disassembly for any maintenance works. Also make sure there is free space around the device to ensure ventilation, as shown in the figure below.

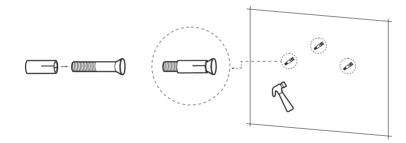


#### 3.4. Assembly procedure

1. Mark the position of the 3 drilling points for mounting the bracket anchor;

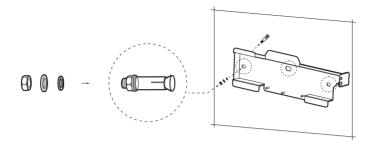


2. Drill the necessary holes in the wall ( $\Phi$ 10 and at least 60 mm deep) at the marked points and insert the wall plugs using a rubber hammer.

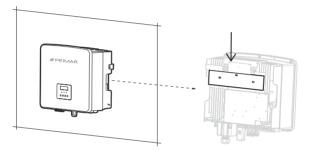


3. Fix the anchoring bracket to the wall, screwing the screws into the fixing plugs with the Allen key, with a tightening torque of  $2.5 \pm 0.1$  Nm.

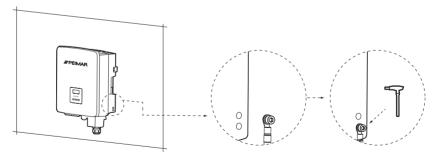
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4. Carefully fix the inverter to the bracket, making sure that the rear of the device is mounted snugly against the bracket.

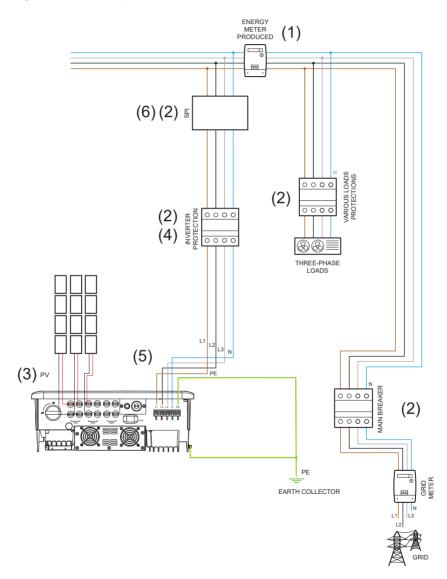


5. Tighten the screw on the side of the inverter to ensure correct fastening.



## 4. Hypothesis of installation

Configuration of a three-phase network inverter PSI-X3P-TPM series.



- The location of the produced energy meter indicated in the diagram is purely indicative and to be evaluated in agreement with the project planner on the basis of the regulations in force at the time of installation and any other existing systems.
- The protections indicated on the diagram and their position are purely indicative and to be evaluated in agreement with the project planner on the basis of the regulations in force at time of installation and any other existing systems.



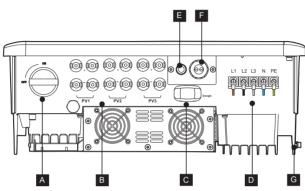
#### PLEASE NOTE

Peimar does not provide the protections described in this document. Contact your distributor to purchase.

- 3. For correct operation of the inverter, make sure that the voltage and current compatibility between the inverter and the photovoltaic strings are respected. The inverters have two parallel connected DC inputs for each MPPT. It is not necessary to connect both strings, but if the configuration chosen for the system requires, they must be equal to each other. It is recommended to use all the MPPTs of the inverter. For more details, see the chapter on PV connections in this manual.
- 4. For safety and in compliance with the regulations, anticipate the installation of a magneto-thermal differential switch downstream of the AC side output, with a differential of at least type A and an intervention threshold Idn=0.3 A. Size the line AC according to the distance between the inverter and the exchange meter. For more details, see the chapter on AC connections in this manual.
- 5. The project planner will evaluate the need to install any additional external dischargers, with respect to the overvoltage protection devices (SPD) already supplied with the inverter, for the protection of the PV side and AC side circuits. For more details, refer to the PV and AC connections chapter of this manual.
- 6. For systems with a nominal power greater than 11.08 kW, anticipate the installation of an external interface protection system, as required by the legislation.

## 5. Electrical connection

#### 5.1. Connection inputs for the inverter



A DC switch

В	Photovoltaic inputs (2 MPPT for PSI-X3P15000-TPM & PSI-X3P20000-TPM whereas 3 MPPT for PSI-X3P30000-TPM)

- C USB port for Wi-Fi/Ethernet module connection
- D Terminal for AC line connection
- E COM (RJ45 port for optional connections)

F RS485 (terminal block for external communication, parallel function, meter communication)

G Hole for earth connection

#### 5.2. PV connection

Before proceeding with the connections, it is advisable to pay attention to the following technical requirements:

- It is important to connect only modules with the same electrical characteristics (same model of the panel) and same orientation and exposure to the sun on the same string.
- If there are panels with different electrical characteristics (different models; different number of modules in series; different orientation; etc.) it is necessary to use independent MPPTs which act separately.

For correct operation of the inverter, make sure that the voltage and current compatibility between the inverter and the photovoltaic strings are respected. Therefore:



#### NOTICE

Make sure that the voltage and current of the strings do not exceed those at the inverter input; an incorrect configuration can cause permanent damage to the inverter, which will not be included in the warranty:

Voc\_Tmin (Open circuit voltage at minimum temperature) < Vmax\_cc (maximum DC voltage)

Vmp\_Tmin (Voltage at Pmax at minimum temperature) < Vmax\_mppt (MPPT maximum voltage)

Vmp\_Tmin (Voltage at Pmax at minimum temperature) < Vmax\_sis (maximum panel system voltage)

Imp\_Tmax (Current at Pmax at maximum temperature) < Imax\_mppt (maximum MPPT current)



#### NOTICE

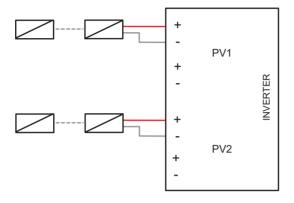
Make sure that the string voltage is higher than the inverter start-up voltage or the system may not turn on or have poor efficiency:

Voc\_Tmax (Open circuit voltage at maximum temperature) > Vstart (startup voltage)

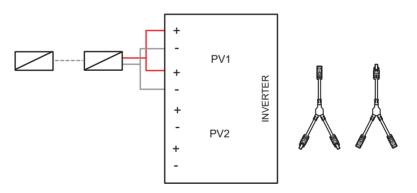
Vmp\_Tmax (Voltage at Pmax at maximum temperature) > Vmin\_mppt (minimum voltage of the MPPT)

The positive and negative PV inputs are located on the underside of the inverter. It is recommended to use all the MPPTs (PV1, PV2 and PV3 if present) to make the most of the inverter.

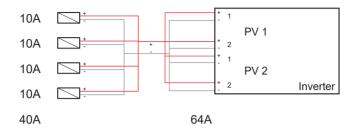
1. It is possible for each MPPT to connect only one string, it is not necessary to use both DC inputs.



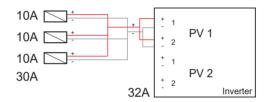
2. The maximum current on each output is 16 A. In the case of a string with a current greater than 16 A, it is necessary to use Y connectors as shown in the figure.



3 The strings can also be connected to both MPPTs (PV1 and PV2), through the use of a parallel panel, in order to have a maximum input current of 64A.



4. In the event of more than two strings connected in parallel, but with a maximum current of less than 32A, assume the use of a parallel switchboard as shown in the figure.





#### PLEASE NOTE

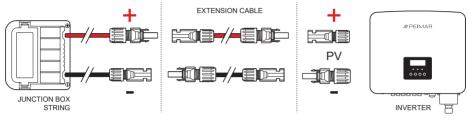
If a photovoltaic configuration with strings in parallel is expected, the parallel MPPT function must be set using the following procedure:

MENU > OPTION > (Password "2014") > FV CONNECTION > MULTI/COMM.

The multi option is to be selected if the MPPTs are used independently (SCHEMES 1,2,4), the comm option is to be selected if the MPPTs are put in parallel to each other (SCHEME 3).

The inverter has built-in overvoltage protection. The project planner, on the basis of the risk of lightning and what is required by current legislation, will evaluate the need to install any additional external surge arresters for the protection of the photovoltaic side circuits.

To connect a photovoltaic string to the inverter, two solar cables are required which are connected to the positive and negative DC inputs of the inverter. The cables on the inverter side, use the connectors provided in the package. The cables on the side of the panels, obtain the appropriate MC4 or compatible connectors. (See diagram below).



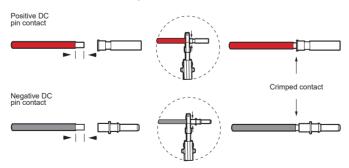
PLEASE NOTE

Peimar does not supply the solar cables and MC4 connectors from the side of the panels described above in this document. Contact your distributor to purchase.

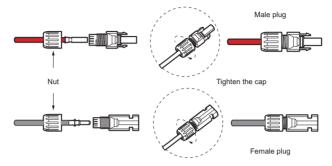
#### DC connection procedure.

For the DC connection, observe the following assembly procedure:

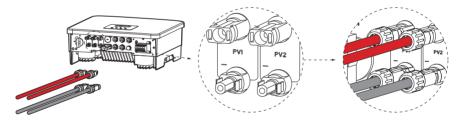
- 1. Before connecting the photovoltaic strings to the inverter, make sure that the DC switch of the inverter is turned OFF;
- 2. Take the positive and negative MC4 connectors from the package, including the waterproof gasket, locking ring and metal pin, which will be mounted on the string terminals to make the connection with the inverter. Strip the ends of the cables connected to the photovoltaic string by about 7 mm and crimp the metal pin of the MC4 connectors with pliers, paying attention to respect the polarities. The recommended section of the photovoltaic cable is 4-6mm<sup>2</sup>;



- 3. Insert the locking nut and the waterproof gasket of each MC4 connector on the PV string cables.
- 4. Pair the plugs to the respective metal pins, paying attention to respect the polarities; you will hear a "click" indicating that the connection is complete.



5. Screw the locking collar onto the plug. Connect the positive and negative connectors into the respective DC input terminals of the inverter; you should hear a click when the connectors are properly connected.



PLEASE NOTE

It is recommended to use a suitable tool during assembly operations and disassembly of the MC4 connectors, to avoid the risk of damaging them.

#### 5.3. AC Connection

For connection to the alternating line, follow the instructions of the local public network.

For safety and in compliance with the regulations, provide for the installation of a magneto-thermal differential switch downstream of the AC side output, with a differential of at least type A (a type A or F differential is recommended) and an Idn tripping threshold =0.3A.



#### PLEASE NOTE

Direct connection of any loads is not recommended, without the presence of adequate protections.

Size the AC line according to the distance between the inverter and the exchange meter. For limits and recommended values, refer to the table below:

	Nominal Power (kW)	Recommended switch size (A)	Cable section L1, L2, L3 (mm2)	Cable section PE + N (mm2)
PSI-X3P15000-TPM	15	32 A	5-6	5-6
PSI-X3P20000-TPM	20	40 A	6-8	6-8
PSI-X3P30000-TPM	30	50 A	10	10



#### NOTICE

If the connection distance between the inverter and the grid is very large, please increase the AC cable cross-section to avoid excessive voltage drop.

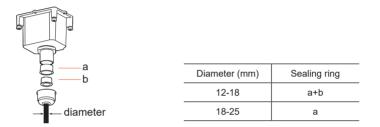
The inverter has built-in overvoltage protection via type II SPD; The project planner, on the basis of the risk of lightning and what is required by current legislation, will evaluate the need to install any additional external arresters with respect to the type II SPDs already supplied with the inverter, for the protection of the alternating current side circuits.

Check that the voltage arriving from the grid is compatible with the voltage supported by the inverter.

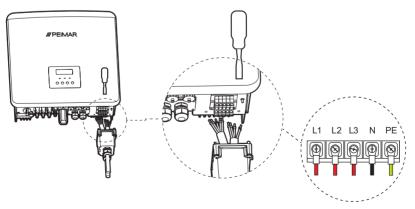
#### AC connection procedure

For the AC connection observe the following assembly procedure:

- 1. Make sure you have cut off the AC side power
- 2. Take the AC Line Waterproof Cover out of the packaging.
- Unscrew the fixing nut of the AC waterproof cover and choose an appropriate number of sealing rings (a or a+b) according to the external diameter of the cable.



- 4 Prepare the AC line wires to the appropriate size, strip the ends about 12 mm, crimp a supplied AC terminal onto each wire, and insert them into the waterproof cable gland.
- 5 Tighten the three line, neutral and earth wires to the terminal block at the terminals, in the order printed on the inverter case.



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6. Reassemble the cover by tightening the 4 screws and tightening the cable glands.



#### PLEASE NOTE

It is also possible to connect to the AC line without using the neutral cable.

In this case, the following setting must be activated on the inverter display: MENU > OPTIONS > Password "2014" > CONTROL LINE N > ENABLE.

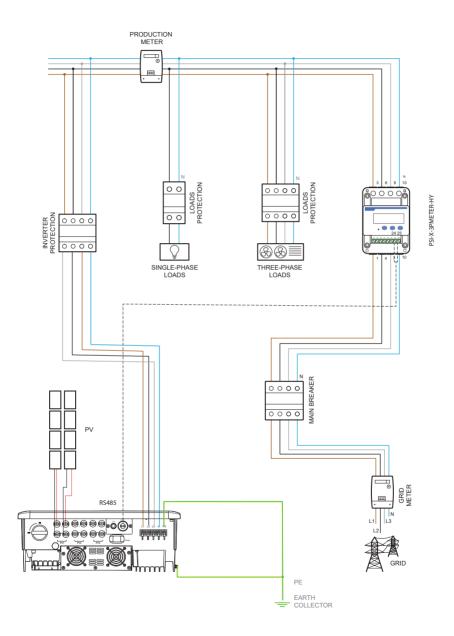
#### 5.4. Meter connection

#### 5.4.1. Meter PSI-X-3PMETER-HY

The meter is a device that allows you to analyze the energy flow of the system to manage it appropriately; the meter compatible with the three-phase inverters described here for currents up to 80 A is the PSI-X-3PMETER-HY with direct connection.

The meter also allows you to set the "Export Control" function which defines the power transferred to the grid. By default, the energy produced that is not self-consumed by the plant will be fed into the grid; if the user does not want to transfer power to the grid, he will have to set the value "0 Watt" in the advanced options of the inverter.

The Meter must be installed upstream of all network loads, downstream of the exchange meter; refer to the diagram below (the position of the energy meter produced and of the protections indicated in the diagram are purely indicative and to be evaluated in agreement with the designer on the basis of the regulations in force at the time of installation and of any other existing systems):

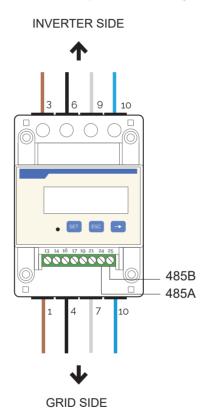


For the connection of the PSI-X-3PMETER-HY meter observe the following assembly procedure:



#### NOTICE

Make sure you have cut off the AC side power on the utility line.

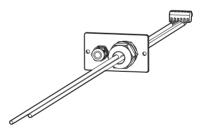


1. Strip the three phases arriving from the exchange meter (mains side) by 8-10 mm and secure them respectively to inputs 1, 4 and 7 of the meter by tightening the terminal.

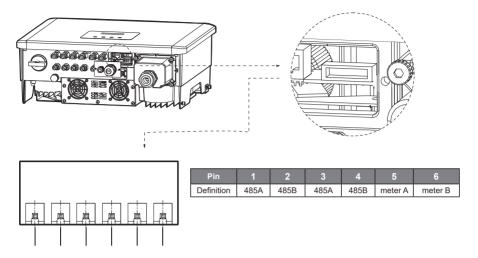
- 2. Strip the three phases arriving from the exchange meter (mains side) by 8-10 mm and secure them respectively to inputs 1, 4 and 7 of the meter by tightening the terminal.
- 3. Strip the three phases arriving from the system (inverter side) by 8-10mm and fix them respectively to outputs 3, 6 and 9 of the meter by tightening the terminal.
- 4. Lay a twisted-pair cable long enough to span the distance between the inverter and the meter (a 10m cable is included in the package). Insert the two wires of a terminal into outputs 24 and 25 of the meter and fix them by tightening the clamp.
- 5. For the connection on the inverter side, refer to the paragraph below.
- 6. Once the electrical connection phase has been completed, fix the PSI-X-3PMETER-HY meter on 35 mm guides. Since the meter is neither waterproof nor dustproof, it is recommended to install it inside the electrical panel.
- 7. The display of the PSI-X-3PMETER-HY meter lights up when voltage is supplied to the system.
- The meter is already automatically set with the correct network parameters; by briefly pressing the "arrow" key it is possible to scroll and check the various set parameters.

#### Connection to the inverter

1. Insert the other end of the cable into the RS485 port of the inverter by unscrewing the cable gland and inserting it through the waterproof gasket.



- 2. Fix the incoming wire from terminal 24 of the meter to pin 5 (meter A) of the 6-pin terminal block included in the inverter package.
- 3. Fix the incoming wire from terminal 25 of the meter to pin 6 (meter B) of the 6-pin terminal block included in the inverter package.
- 4. Clip and screw the eight-pin connector into the dedicated port inside the inverter. Refer to the following diagram.



5. To activate the export limit function, activate the appropriate option in the advanced settings of the inverter; from the display go to the menu:

MENU > OPTIONS > Password "2014" > Export Control > MODE > METER > 0 W.



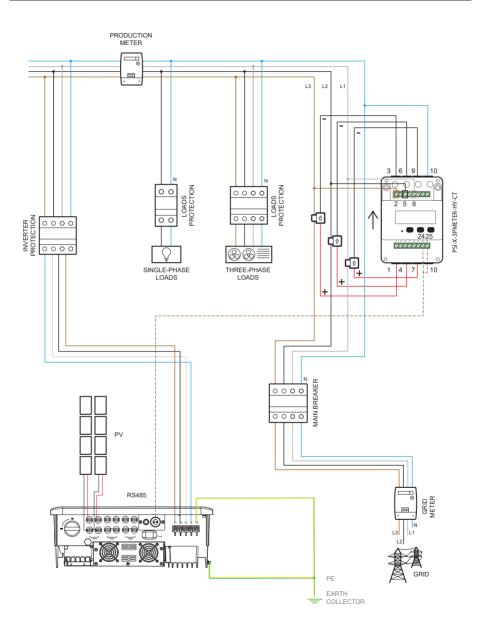
#### 5.4.2. Meter PSI-X-3PMETER-HY-CT

The meter compatible with the three-phase network inverters described here for currents up to 200 A is the PSI-X-3PMETER-HY-CT.

The meter also allows you to set the "Export Control" function which defines the power transferred to the grid. By default, the energy produced that is not self-consumed by the plant will be fed into the grid; if the user does not want to transfer power to the grid, he will have to set the value "0 Watt" in the advanced options of the inverter.

The Meter must be installed upstream of all network loads, downstream of the exchange meter; refer to the diagram below (the position of the energy meter produced and of the protections indicated in the diagram are purely indicative and to be evaluated in agreement with the project planner on the basis of the regulations in force at the time of installation and of any other existing systems):

FN

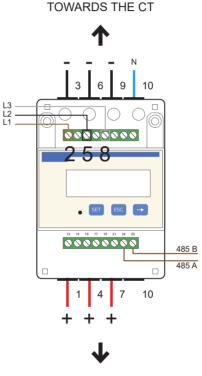


For the connection of the PSI-X-3PMETER-HY-CT meter observe the following assembly procedure:



#### NOTICE

Make sure you have cut off the AC side power on the utility line.



TOWARDS THE CT

 Create a derivation of the three phases arriving from the exchange meter, strip them of 8-10mm and fix them respectively to inputs 2, 5 and 8 of the meter by tightening the terminal; the cable should have a section of 0.25~1 mm<sup>2</sup>

EN

(17~23AWG).

- 2. Fix the three positive (red) cables of the 3 CT's respectively to outputs 1, 4 and 7 of the meter by tightening the clamp; repeat the procedure for the three negative cables (black) and fix them to outputs 3, 6 and 9 of the meter as shown in the figure.
- 3. Strip the neutral cable arriving from the exchange meter (mains side) by 8-10 mm and secure it to input 10.
- 4. Position the 3 CT's, hooking them around the cables of the three phases, paying attention to the direction of the arrow (the arrow on the CT must point towards the inverter). Check the correspondence of the wiring of the different lines:
- The CT connected to ports 1 and 3 must be hooked around the line cable connected to port 2 of the meter (L3 on the image).
- The CT connected to ports 6 and 4 must be hooked around the line cable connected to port 5 of the meter (L2 on the image).
- The CT connected to ports 7 and 9 must be hooked around the line cable connected to port 8 of the meter (L1 on the image).

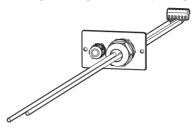


- 5. Lay a twisted-pair cable long enough to cover the distance between the inverter and the meter (a 10m cable is included in the package). Insert the two wires of a terminal into outputs 24 and 25 of the meter and fix them by tightening the clamp.
- 6. For the connection on the inverter side, refer to the manual of the specific model (see paragraphs below).
- 7. Once the electrical connection phase has been completed, fix the PSI-X-3PMETER-HY-CT meter on 35 mm guides. Since the meter is neither waterproof nor dustproof, it is recommended to install it inside the electrical panel.
- 8. The display of the PSI-X-3PMETER-HY-CT meter lights up when voltage is supplied to the system.
- 9. The meter is already automatically set with the correct network parameters; by briefly pressing the "arrow" key it is possible to scroll and check the various parameters.

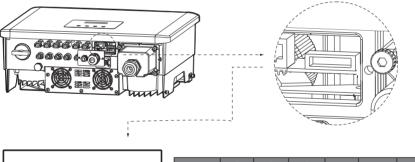
FN

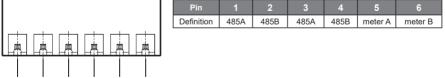
#### Inverter connection

1. Insert the other end of the cable into the RS485 port of the inverter by unscrewing the grommet and inserting it through the waterproof gasket.



- 2. Set the incoming wire from terminal 24 of the meter to pin 5 (meter A) of the 6-pin terminal block included in the inverter package.
- 3. Set the incoming wire from terminal 25 of the meter to pin 6 (meter B) of the 6-pin terminal block included in the inverter package
- 4. Clip and screw the eight-pin connector into the dedicated port inside the inverter. Refer to the following drawing.





5. To activate the export limit function, activate the appropriate option in the advanced settings of the inverter; from the display, go to the menu:

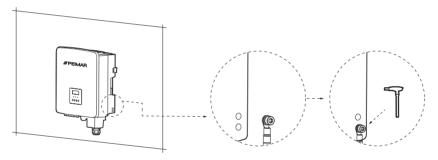
MENU > OPTION > Password "2014" > EXPORT CONTROL > MODE' > METER > 0 W.



### 6. Earthing

For the safety of the system, it is mandatory to earth the inverter:

- 1. Crimp the earth wire terminal included in the box to the appropriate line.
- Secure the earth cable in the special hole on the inverter, identified by the earth symbol, by tightening the hexagonal head screw already screwed into the dissipator.



# 7. Parallel connection of multiple PSI-X3P-TPM series inverters

This chapter describes the parallel connection of several inverters of the PSIX3P-TPM series, respectively with a power of 15 kW, 20 kW and 30 kW, through the use of a meter for energy management.



### PLEASE NOTE

Parallel connection, through the use of a three-phase grid meter in the system, is allowed up to a maximum of 5 inverters.

If it is not necessary to reduce the power fed into network or self-consumption reading, it is also possible to connect a greater number of inverter to the same three-phase line, without using the meter for energy management; And in any case, it is necessary to evaluate its feasibility with the designer of the system in conformity to current regulations.

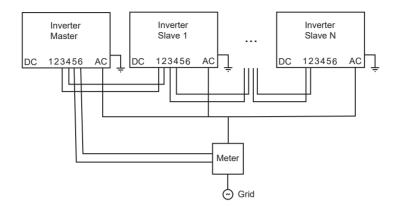
For systems with a rated output greater than 11.08 kW, the installation of an external interface protection system must be foreseen, as required by the legislation. Before proceeding, also check that:

- The inverters are of the same PSI-X3P-TPM series with rated power of 15, 20 and 30 kW).
- It is not possible to parallel by using the three-phase inverter meter different from those mentioned above.

### 7.1. Electrical communication and display setup

With the parallel connection mode, one inverter will be set as Master and will control the management and energy supply of all the other connected inverters, which will become Slave inverters.

In this system it is necessary to connect only one Meter which will communicate only with the Master inverter, while the Slaves will be connected in cascade to the Master via communication cables (see diagram below).



FN

**Phase 1**: Connect the three phases, neutral and earth of the inverters to the same threephase line. Follow the connection methods described in the AC connection chapter of this manual.



### PLEASE NOTE

For the safety of the system, it is mandatory to earth all inverters.

**Phase 2**: The installer must autonomously obtain an RS485 type data cable to connect the inverters together in order to put them in communication.

To make the parallel connection between the inverters, connect the communication cables as follows:

- Fix a wire between pin 3 of the first inverter (which will become the master) and pin 1 of the next inverter (which will become the first slave).
- Fix a second wire between pin 4 of the first inverter (which will become the master) and pin 2 of the next inverter (which will become the first slave).

Proceed with the same connection also for the subsequent inverters (which will be the other slaves).

To connect the meter to the master inverter, proceed by connecting a communication cable to the pins of the master inverter terminal block as follows:

- Fix the wire arriving from terminal 24 of the meter to pin 5 of the terminal board.
- Fix the incoming wire from terminal 25 of the meter to pin 6 of the terminal board.

For more details, proceed as described in the relevant chapter of this manual for connecting the Meter.

**Phase 3**: Once the meter has been connected to the master inverter, activate it from the display and set the "System limit" value on the master inverter. This will be the operating power limit value of the parallel system. The output power from each Slave inverter will be distributed respectively according to the rated output power of each one. The value can be set between a range from 0 kW to 180 kW (The default value set is 180000 W).

The "System limit" function is activated when the inverter works as master and the parallel function is active. This function replaces the "User Value" in normal operation, which is used to set the power limit on a single inverter. To set it:

MENU > OPTIONS > Password "2014" > EXPORT CONTROL > MODE > METER > System Limit => 180000 W (default value).

**Phase 4**: Finally, it is necessary to activate the master or slave mode from the display: *MENU > OPTIONS > Password "2014" ->PARALLEL OPTION-> ENABLE > MASTER MODE/SLAVE MODE.* 

### PLEASE NOTE

Only the inverter connected to the meter should be set as Master, the others will be set as Slave.

### 7.2. Connecting several inverters in parallel

If you want to connect more than 5 inverters in parallel, keeping the Meter to control the input/output of energy into the grid, you can use an external Datahub.

The external device is also necessary if you want to make the parallel connection between inverters of the PSI-X3P-TPM series, with a power of 15 kW, 20 kW and 30 kW, and other models of the PSI-X3P series.



### PLEASE NOTE

To be able to make this connection, contact the manufacturer for updates and specific technical information.

### 8. Inverter start

Before turning on the inverter, pay attention to the following:

- 1. Make sure the inverter is properly set to the wall
- 2. Make sure the DC and AC switches on the inverter are in the "OFF" position.
- 3. Make sure the AC cord is properly connected to the network.
- 4. Verify that the DC and AC lines are properly connected.
- 5. Check that all photovoltaic panels are connected to the inverter correctly and that the unused DC connectors are covered by the appropriate cover.



### PLEASE NOTE

Before starting the inverter, make sure you have completed all the electrical connections correctly.

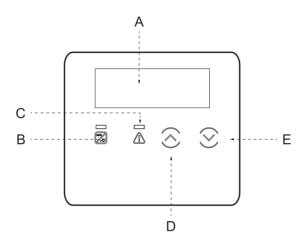
Inverter power-up procedure:

- 1. Be sure to turn on the DC and AC external protectors;
- 2. Turn the switch of the inverter's DC line to On.
- 3. The inverter turns on automatically when the PV panels generate enough energy.
- 4. Verify that the status of the LEDs is Blue and that the LCD screen is in the main screen.
- 5. If the LED is not Blue check:
- that all connections are correct;
- · that all external protections are closed;
- · that the DC switch of the inverter is set to "ON";

The correct start of the inverter is indicated in 3 different states:

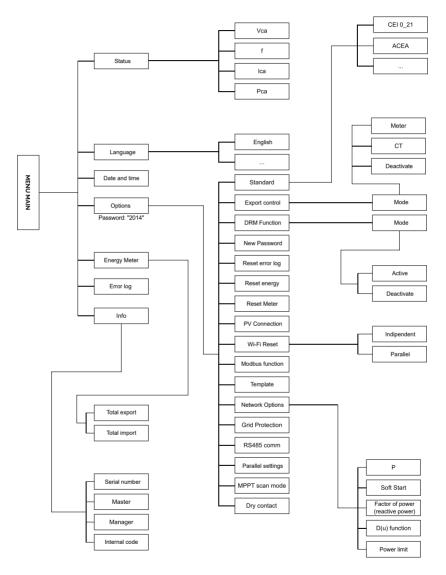
- Standby: The inverter checks that the DC voltage is between a minimum of 160 V (lowest voltage value for the start phase) and a maximum of 220 V (lowest voltage to be able to operate).
- Check: The inverter will automatically control the DC input when the voltage coming from the panels exceeds 200V;
- Normal: The inverter starts working when the Blue light is on, and at the same time it transfers energy to the grid, showing its output power on the screen.

### 9. Setting and display interface



Α	Display	The display allows the inverter production data to be viewed and the operating parameters to be set.
в	- LED indicators	Solid blue light: The inverter is in normal state
		Flashing blue light: The inverter is in waiting or checking state
С		Red light on: The inverter is in error state.
		Off: The inverter has no error.
D	Function buttons	UP/ESC key: if pressed quickly, scroll Up/Left or increase the selected value
		If pressed for a long time, it works as an ESC button and allows you to exit the current interface or function.
Е		DOWN/ENTER key: if pressed quickly, scroll Down/Right or decrease the selected value.
		If pressed and held, it functions as an ENTER button and confirms the selection.

### 10. Block diagram of the inverter screens



### 11. Main functions on the display

When the inverter is turned on, the screen that appears on the display is the main one which shows the following information:

- Power = indicates the instantaneous output power.
- P-Grid = indicates the energy sent to the grid or absorbed by the grid (if the value is positive, the energy is fed into the grid, if negative, the energy is taken from the grid).
- Today = indicates the energy produced during the day

(scroll with the up and down arrows to read the information on the display).

#### Menu:

This screen is used by the user to view information relating to the inverter and change its settings. To access this screen, press the "DOWN/ENTER" key of the inverter for a certain time in the main startup screen. Choose the desired settings by scrolling with the up and down arrows and press "DOWN/ENTER" to confirm.

#### Status:

There are two function to choose:

Grid

Here the AC current parameters of the inverter such as voltage, current, output power and grid power are shown. With "Pout" it measures the inverter output, "P grid" measures the energy exported or imported from the grid. When the value is positive it indicates the energy is fed into the grid meanwhile when the value is negative it indicates the energy is taken from the grid.

Solar

This status shows the condition of the PV system in real time, showing the parameters of input voltage, current and power status of each PV input.

	=	
U1		0.0 V
11		0.0 A

#### Language:

The Italian language is already set by default on the device. Check that the desired options are set or, if necessary, modify them by following the relative path:

MENU > LANGUAGE > Italian.

#### Date and Time:

This function sets the date and time in the inverter.

#### Settings:

Use this screen to access and change the operating parameters of the inverter.



### PLEASE NOTE

The default password is "2014", which only allows the installer to review and change the necessary settings in accordance with local rules and regulations.

Standards

Network standard defaults are already set on the device. Check that the desired options are set or if necessary modify them by following the relative path: MENU>OPTIONS>password "2014">STANDARD.



### PLEASE NOTE

For inverters installed in Italy, the item CEI 0\_21 is available in the list of standards with the parameters required by the current CEI 0-21 standard; only if the inverter is installed on the Areti - ACEA Group grid, please select the ACEA standard. The previous indications must be checked and confirmed by the network manager and by the technician who connects to the network.

Export Control

With this function, the inverter can control the energy fed into the grid by installing an external meter. There are two values: "User value" and "Factory value": the factory value is predefined and cannot be modified by the user; the user value is set by the installer and must be lower than the factory value and in the range from 0 kW to 30 kW. Choose "Disable" the function will be deactivated. For more details read the meter connection chapter of this manual.

DRM Function

With this function the installer can decide whether to Enable / Disable the shutdown of the inverter via the external communication cable.

٠ Network option

Normally it is not necessary to modify these parameters, as they are set automatically by setting the correct grid standard. If it is necessary to make changes, they must be in accordance with current legislation.

**Power Limit Function** – Setting the AC power limit.

MENU>OPTIONS (password "2014")>Network option>POWER LIMIT.

This function allows you to set the percentage of power at the AC output of the inverter. The default setting is 100% (1.00).



### PLEASE NOTE

This option does not enable the power export limit function, which allows the system to block the introduction of the surplus energy produced into the grid; for this procedure, consult the Meter Connection paragraph in this manual.

Network security ٠

Typically the end user does not need to set up network security. All default values have been set before leaving the factory in accordance with safety regulations. If it is needed to restore the data, the changes should be made according to local network requirements.

New password

With this option it is possible to set a new password: set the new 4 digits and press and hold the down key to confirm.

RS485 CommAddr

By enabling this function, it will be possible to monitor the operating status of the inverter via an external device, such as a PC. The default address is "1"; when multiple inverters are monitored by a single PC, it is necessary to set the RS485 communication addresses of the different inverters

• Parallel setting

The activation of this setting allows the parallel connection of several inverters of the PSI-X3P-TPM series, respectively with a power of 15 kW, 20 kW and 30 kW, through the use of a meter for energy management. For more details, read the chapter "Parallel connection of multiple inverters of the PSI-X3P-TPM series" of this manual.

Mppt Scan Mode

This function shows the frequency at which the PV strings are checked; 4 different modes can be selected: Off, LowFreqScan, MidFreqScan, HighFreqScan. If LowFreqScan is selected the inverter (default setting) will scan the panel based on low frequency.

Reset Energy

By selecting it, the user can reset the energy.

• Reset Wi-Fi

By selecting it, the user can reset the WIFI.

Model

By selecting this, the user can view the model of the inverter.

PV Connection

With this function you can select the type of connection of the photovoltaic strings. Select MULTI if the MPPTs are independent and COMM if they are connected in parallel. For more details, read the chapter "PV connection" of this manual

N line control

This function must be activated if you decide to connect the AC line without using the neutral wire. For more details, read the chapter "PV connection" of this manual.

Dry contact

The user can use the Dry Contact function to connect the SG Ready heat pump via an external device. There are three functions (Disable/Manual/Smart Save) that can be selected for load management.

"Disable" > means that the heat pump is off.

"Manual" > if selected the user can control the external relay manually.

"Smart Save" > allows you to set the time values and the on/off conditions of the heat pump and the operating modes.



### PLEASE NOTE

Please contact the manufacturer to make this connection and specific technical information.

Modbus Function

Choose the COM485 value to communicate with other devices via the modbus protocol.



### PLEASE NOTE

Please contact the manufacturer to make this connection and specific technical information.

#### Meter Energy:

With this setting, the user can control the entry or withdrawal of energy from the network; there are 4 parameters: Today Import, Total Import, Today Export and Total Export.

#### Error logs:

The error log contains information about the errors that have occurred (only the last 6 errors are kept).

#### About:

This interface displays inverter information, including serial number and firmware versions (master and manager).

### 12. Firmware Version

You can check the firmware version of the inverter by following the respective paths below:

MENU -> INFO -> MASTER (1.00 and later). MENU -> INFO -> MANAGER (1.00 and later).

### 13. Inverter monitoring system configuration

### 13.1. Installer account creation



### PLEASE NOTE

For each system, the account of the end user (owner of the system) must always be created and subsequently, if desired, it is possible to add the system created to the installer account. Not vice versa.

To obtain an installer account, please send an email to assistance@peimar.com, entering the following data:

- Company name
- Reference email address
- Username (Characters other than letters, numbers, "@", "\_", "." are not allowed, there must be no spaces)
- SN of the inverter
- Tracking SN printed on the Wi-Fi module
- Password

As soon as the credentials are received from Peimar technical assistance, it will be possible to log in from the link https://www.peimar-psix-portal.com/#/login and possibly change the password.

#### To monitor the customer's system it will be necessary to go to:

Device management > New devices > + Add and enter the monitoring SN of the Wi-Fi module, then press "Accept". If the whole procedure has been followed correctly it will be possible, after a few minutes, to observe the production data of the customer's photovoltaic system.

### 13.2. Configuration via Wi-Fi module

In many models of the PSI-X series (single-phase grid inverter PSI-X1P-TL/TLM  $\ge$  2kW, three-phase grid inverters PSI-X3P-TP, hybrid inverters PSI-X1P-HY PSI-X3PHY and PSIX3S-HY) a Wi-Fi module (PSI-X-H-WIFI or PSI-X-H-WIFI-3.0) is included which allows, if configured correctly, remote monitoring of operational status and data of production.



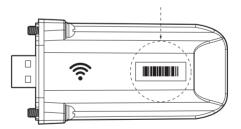
### PLEASE NOTE

- If the SN of the module starts with SWxxxxxxx it is possible to carry out the connection procedure only via browser;
- If the SN of the module starts with SXxxxxxx or SVxxxxxxx it is possible to carry out the connection procedure both via browser and via App.
- It is recommended to connect to the main Wi-Fi line since connection to repeaters/WiFi does not guarantee the sending of data to the server.

### 13.2.1. Configuration via browser Wi-Fi module

#### **Connection procedure**

- Insert the Wi-Fi module into its USB port on the bottom of the inverter (WIFI for PSI-X3P-HY series inverters, Upgrade/Dongle for PSI-X1P-HY and PSI-X3S-HY series inverters, DONGLE for the inverters of the PSI-X1P-TL/TLM and PSIX3P-TP/TPM series); the LED located on the back will start flashing (LED not present in the PSI-X-H-WIFI-3.0 model).
- Use a laptop or smartphone and look for the device's Wi-Fi hotspot which is generally called Wifi\_Sxxxxxxxx (Sxxxxxxx=code printed on the Wi-Fi module itself).



- 3. Connect permanently to the hotspot, click on "connect" and wait for confirmation (it is normal for the internet connection failure notice to appear).
- 4. Open the browser and type in the address bar http://192.168.10.10/.

### PLEASE NOTE

For older inverter models, which have a PSI-X-H-WIFI stick (or for PSI-X-H-WIFI-3.0 sticks with SN starting with SX) use the address http://5.8.8.8/ (Normally it is sufficient to type in the address bar 5.8.8.8) Be careful not to connect to the address https://5.8.8.8/

- 5. Insert username "admin".
- 6. Insert a password:
- "Admin" if the SN of the module starts with SWxxxxxxx
- Code printed on the module itself if the SN of the module starts with SXxxxxxxx or SVxxxxxxxx.
- 7. Enter the "Setting Page" click on the "Find AP" button to scan the available Wi-Fi networks.
- Select the home Wi-Fi network, enter the relative password in the "Key" box and click on "Save".



### PLEASE NOTE

Network name and password must contain only numbers or letters, no special characters are Accepted.

- The LED of the module, where present, will start flashing rapidly; when after about 20 seconds it becomes permanently on, it means that the Wi-Fi module has connected to the router.
- 10. Reconnect to the dongle.
- 11. Reconnect to the http address given above. Check that the data entered remained stored correctly and that there is the IP address so as to make sure that the connection was successful.

#### End user account creation



### PLEASE NOTE

For each system, the account of the end user (owner of the system) must always be created and subsequently, if desired, it is possible to add the system created to the installer account. Not vice versa.

Once the monitoring system has been successfully configured, type in the address https://peimar-psix-portal.com/#/login to create a new end user account by pressing the "Sign up" button.

* SN for tracking	Insert device's serial number
* Username	•
* Password for accessing	
* Confirm the password	
* Status	Please select v
* Time zone	Please select v
* Plant power (kW)	
* Email	
Username	
Telephone	
* Position	Q

### Create new user •

In the field "SN Tracking" enter the code printed on the form itself and on the label applied to the box. All mandatory fields filled in (Italy time zone UTC +01:00), press the "Register" button to complete the registration.

Press the "Return" key and log in with the credentials you just created.

If the entire procedure has been followed correctly it will be possible, after a few minutes, observe the production data of the photovoltaic system.

### 13.2.2. Configuration via Wi-Fi module from app

Creating end user account



For each system, the account of the end user (owner of the system) must always be created and subsequently, if desired, it is possible to add the system created to the installer account. Not vice versa.

1. Download the Peimar X Portal App from the store



- 2. Choose the language clicking on the 3 dots at the top left.
- 3. Press the "Create new account" button, type or scan the tracking SN printed on the Wi-Fi module itself and press the "Next" key".

(		
	< Registration number	
(	Type or scan the registration number	
	<b>e</b>	]
	Proceed	

4 To create a new account enter the required data (Italy time zone UTC +01:00) and press "OK".

	Q
Access account *	
Password *	
E-mail *	
Plant power(kW) *	
Time zone *	
Nation *	
CAP *	
Usemame *	
Telephone *	
Daylight savings time *	
I agree that this information is visible to agents and installers	J

#### **Connection procedure**

- 1. Log in to the App with the credentials you just created.
- 2. Enter the User > Wi-Fi Connection section, type or scan the monitoring SN printed on the Wi-Fi module itself and press "Next".

(	
I	< Wifi connection
1	Registration number* SXHN33MUV8
	Proceed

- 3. At the message "Peimar X portal wants to access the Wi-Fi network", press the option "Login".
- 4. Enter the name of the home wi-fi network (SSID) and relative password.



### PLEASE NOTE

Network name and password must contain only numbers or letters, no special characters are accepted

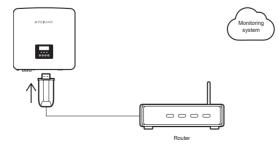
5 If the entire procedure has been followed correctly, the module LED, where present, will become permanently on and after a few minutes the app will start receiving production data from the inverter and it will be possible to view them remotely.

### 13.3. Configuration via Ethernet cable (LAN) with PSI-XH-ETH-3.0

If the Wi-Fi signal is too weak, it is also possible to connect to the server through an Ethernet cable. You will have to purchase the PSI-X-H-ETH-3.0 module of the ethernet port, which allows the connection of the inverter via data cable to the router of the house (The PSI-X3P-TPM three-phase grid inverters already have the Ethernet module included) Install the PSI-X-ETH-3.0 module into the dongle port of the inverter. The installer will need to procure a category 5e or higher data cable on their own.

Insert the Ethernet module into its USB port on the bottom of the inverter (WIFI for inverters of the PSI-X3P-HY series, Upgrade/Dongle for inverters of the PSI-X1P-HY and PSI-X3S-HY series, DONGLE for PSI-X1P-TL/TLM series inverters and PSI-X3PTP/TPM);

The installer will need to procure a Category 5e or better data cable himself.



### PLEASE NOTE

To complete the configuration of the monitoring system, the same procedure described in the paragraphs "Creating an end user account" must be followed for configuration via the Wi-Fi module from the browser or from the App;

the procedure described in the "Connection procedure" paragraph is not necessary as the connection is made directly via cable.

When prompted to enter the "monitoring SN", enter the code on the label of the ethernet module in place of the code on the label of the Wi-Fi module.

### 14. Error codes and troubleshooting

TIPO DI ERRORE	RESOLUTION
TZ Protect Fault	Over current error: Check the compatibility between PV generator and inverter via project planner. Check the integrity of the MC4 connectors of the photovoltaic strings.
Grid Lost Fault	Mains voltage lost: Measure the grid voltage at the inverter terminal block. Check the correct connection of the AC cable on the inverter terminal block.
Grid Volt Fault	Mains voltage overload: Measure the grid voltage at the inverter terminal block. Check the correct connection of the AC cable on the inverter terminal block. Wait a few minutes for it to return to the operating range
Grid Freq Fault	Grid frequency out of range: Wait a few minutes for it to return to the operating range.
PV Volt Fault	PV overvoltage error: Check the compatibility between PV generator and inverter via project planner. Check the integrity of the MC4 connectors of the photovoltaic strings.
Bus Volt Fault	PV overvoltage error: Check the compatibility between PV generator and inverter via the project planner. Check the integrity of the MC4 connectors of the photovoltaic strings.
GridVolt10M Fault	Grid overvoltage error: Check that you have selected the correct security code (network standard). Check the voltage drop across the AC line up to the changeover counter.
DCI NJ OCP	DCI overcurrent error: Check the compatibility between the PV generator and inverter via the project planner. Check the integrity of the MC4 connectors of the photovoltaic strings.
SW OCP Fault	Software Overcurrent Fault: Check the compatibility between the PV generator and inverter via the project planner. Check the integrity of the MC4 connectors of the photovoltaic strings.

Residual OCP	Over current error: Check the compatibility between the PV generator and inverter via the project planner. Check the integrity of the MC4 connectors of the photovoltaic strings.
Iso Fault	Insulation error: Check the insulation of the AC and DC lines.
Over Temp Fault	Overtemperature error: Check the place of installation of the devices
Fan Fault	Fan error: Check that foreign material has not caused damage to the impeller
Low Temp Fault	Under temperature error: Check the place of installation of the devices
AcTerminalOTP	AC terminal overtemperature error: Check that the terminals are correctly tightened Check the ambient temperature Check the place of installation of the devices
Other Device Fault	External device error: Update the inverter to the latest firmware version and restart.
Internal Com Fault	Internal communication error Restart the entire system. Perform software update Reset the inverter.
Eeprom Fault	Inverter DSP EEPROM error: Restart the entire system Disconnect and reconnect the PV connectors.
RCDevice Fault	Residual current error Restart the entire system. Carry out software update.
Grid Relay Fault	Network Relay Error: Check network connections Restart the entire system.
PV ConnDirFault	PV string polarity error: Check the correct polarity of the MC4 connector with the photovoltaic strings
MGR EEPROM Fault	Inverter ARM EEPROM error: Restart the entire system Disconnect and reconnect the PV connectors.

PowerTypeFault	Power Failure: Check for firmware updates.
Meter Fault	Meter error: Check the correct installation of the meter/TA.
Fan1 Warning	Abnormal operation of fan 1: Check that the fan is working properly.
Fan2 Warning	Abnormal operation of fan 2: Check that the fan is working properly.

### 15. Periodic maintenance

In most cases, inverters do not need any maintenance or repairs, but if the inverter often loses power due to overheating, the problem may be due to the following reasons:

- The heat sink on the back of the inverter is dirty. If necessary, clean it with a soft, dry cloth or brush. Only trained and authorized professional personnel who are familiar with the safety requirements may carry out maintenance.
- That the input and output cables are in good condition and not damaged (do this check at least every 6 months).

### 16. Disposal



This device MUST NOT be disposed off as waste urban.

The crossed-out wheeled bin symbol on the device label indicates that the product at the end of its useful life must be collected separately from other waste to allow for proper treatment and recycling. The user will therefore have to deliver the equipment that has reached the end of its life free of charge to the appropriate municipal centers for the separate collection of electrical and electronic waste, or return it to the dealer according to the 1 against 1 method when purchasing a new equivalent product . Adequate separate collection for the subsequent sending of the decommissioned equipment to environmentally compatible recycling, treatment and disposal helps to avoid possible negative effects on the environment and health and promotes the re-use and/or recycling of the materials it is made of the equipment. Illegal disposal of the product by the user involves the application of the sanctions referred to in current legislation.

### 17. Warranty conditions

For the warranty conditions, refer to the relative document which can be downloaded from the website www.peimar.com

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